

Quality management ISO 9001:2000

 Coding:  
 Revision: 01  
 Approved: 01.01.2020

## Technical Datasheet

### SUPER GLOSS

**Material:**

HDF panel – lignocellulose fibres dry-formed into fibreboards by means of heat and pressure to reach the density of  $\geq 800$  kg/m<sup>3</sup>. Our own production HDF panels are coated with resistant to scratches and fingerprints film – pressed to a gloss surface.

in line with EN 622-1:2003 General Properties of HDF

Surface properties	Test standard	Unit	Specification
Thickness	EN 324-1	mm	+ - 0.2
Length & width	EN 324-1	Mm/m	+ - 2
Edge Straightness tolerance	EN 324-2	Mm/m	1.5
Squareness tolerance	EN 324-2	Mm/m	2
Formaldehyde Class E1	EN120	Mg/100g	$\leq 8$
Tolerance on mean density within the board	EN 323	%	+ - 7%
Moisture Content	EN 322	%	4 to 11

## Storage

Product should be stored in closed and dry spaces in line with applicable storage instructions, health and safety and fire regulations. Secure handling measures: protective gloves.

## Physical and chemical properties

The requirements are specified by PN EN 622-5 standard "Fibreboards. Technical requirements. Part 5: Requirement for dry-formed panels (MDF)." Density shall vary depending on the thickness: 800 kg/m<sup>3</sup>-950kg/m<sup>3</sup> Formaldehyde contents compliant with E1 class.

## Transportation

After secured against damage, dampening and dislocation during transport, the product can be carried by any means of transport. With the above conditions met, the product can be transported safely.

### Provisional note:

This technical data sheet has been carefully drawn up to the best of our knowledge. We accept no liability for any mistakes, errors in standards or printing errors. In addition, technical modifications can result from the continuous further development of Thin MDF Lacquered, as well as from changes in standards and documents originating from statutory bodies. The contents of this technical leaflet should therefore not be considered as instructions for use or as legally binding.